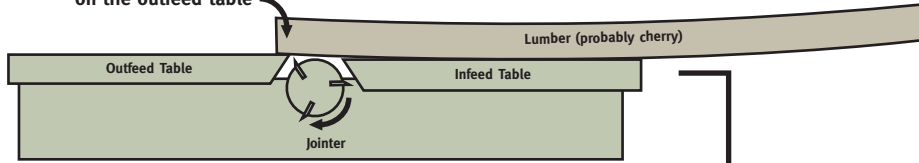


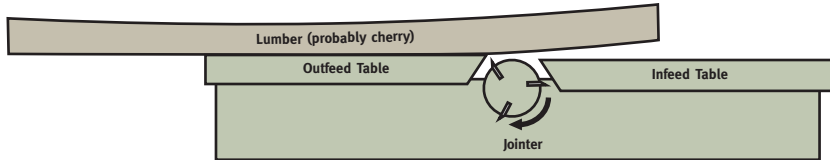
The “Reverse Rainbow”

Start with the front of the board on the outfeed table



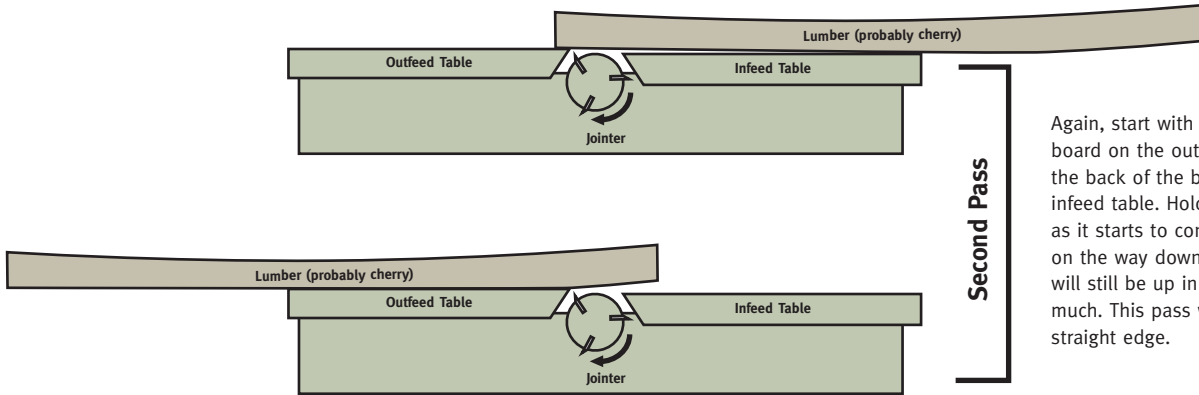
First Pass

Start with the front of the board on the outfeed table. The trailing end will be up in the air. It will level out with each pass.



Second Pass

Again, start with the front of the board on the outfeed table. Drop the back of the board on to the infeed table. Hold on to the board as it starts to contact the cutterhead on the way down. The trailing end will still be up in the air, but not as much. This pass will lengthen the straight edge.



Third Pass

One last time, start with the front of the board on the outfeed table. Drop the back of the board on to the infeed table. Hold on to the board as it starts to contact the cutterhead on the way down. The trailing end will still be up in the air, but not as much. This pass will give you a straight edge the entire length.

